



TEST REPORT

Product name: ACSR Batch

Quantity: 2 piece

Specification Mode: 1/0AWG

Batch Quantity: 6000m

No: PUO.20230321002

Date of report: April 16, 2023

No	Test items	Unit	standard requirement	Inspection result
1	structure size			
1.1	The number of Aluminum wire diameter	root mm	6 3.37±0.02mm	6 3.37 3.36 3.365
1.2	Aluminum wire twist		right	right
1.3	Aluminum pitch ratio	times	12-14	13.7
1.4	The number of Wire diameter	root mm	1 3.37±0.02mm	1 3.35 3.36 3.36
1.5	Strand direction		/	/
1.6	Steel wire pitch ratio	times	/	/
2	Theoretical kilometer weight	Kg/Km	/	/
3	Workmanship quality		Bright and clean. Twisted tightly	accord
4	Aluminum wire properties			
4.1	Tensile strength (before stranding)	MPa	Average not less than170	185
4.2	winding experiment		1d, 8 turns, 6 turns, rewinding without breaking	PASS
4.3	Conductor DC Resistance (20℃)	Ω/km	Not more than0.5343Ω/km	0.5128
5	Steel wire properties			
5.1	tensile strength	N/mm ²	Not less than1410	1548
5.2	Stress at 1% elongation	N/mm ²	Not less than1240	1312
5.3	Elongation	%	Not less than3.0%	4.8
5.4	winding test		(1d, 8 circles) no break	PASS
5.5	Zinc layer weight test	g/m ²	260	274
5.6	Zinc layer adhesion test		No cracks, no falling off	accord
6	Stranded wire outer diameter	mm	10.11	10.1
Conclusion: After inspection, the above items all meet the standard requirements of the technical agreement.				

Inspection: Zhang Xuedian

Reviewer: Zhao Youyou

Approval: Wang Aihong

杭州益睿电线电缆有限公司
HANGZHOU EASY ELECTRIC WIRE AND CABLE CO., LTD.