

## Hangzhou Easy Electric Wire and Cable Co.,LTD Add: Room 305, Building 2, No. 380 Fengxin Road Hangzhou, China

www.eescable.com

## **REPORT TEST**

Products	ACSR Raven	Size	6*3.37+1*3.37		
Standard	ASTM B230 B232 B498	Invoice No. 20220708001	Date	2022.07.08	
NO.	Item	Standards and Requirements	Test Results	Evaluation	
1	Structure				
1-1	Number Of AL Wire	6	6	Qualified	
1-2	Number Of Steel Wire	1	1	Qualified	
1-3	Diameter Of Conductor	10.11±0.11	10.13	Qualified	
1-4	20℃ Max D.C Resistance	0.5232	0.5218	Qualified	
2	Surface Of Conductor				
2-1	Surface Quality	The Surface Shall Be Smooth, Stranded Compactly, No Missing, Broken, Jumping or Loosing Strands.	Smooth, Compact	Qualified	
3	Structure Performance				
3-1	Outer Stranding Direction Of Conductor	Rightward	Rightward	Qualified	
3-2	Lay Ratio Of Conductor	12-14.5	12.7	Qualified	
4	Aluminum Wire Properties				
4-1	Diameter Of AL Wire	3.37±0.034	3.37/3.38/3.37	Qualified	
4-2	Min. Tensile Strength	160N/mm2	185	Qualified	
4-3	Wrapping Test	The wire shall be wrapped around 8 times the diameter of the wire, from a close helix 6 turns, wire shall not crack	Not crack	Qualified	
5	Steel Wire Properties				
5-1	Diameter Of Steel Wire	3.37(-0.08,+0.10)	3.37	Qualified	
5-2	Min. Tensile Strength	1410N/mm2	1527	Qualified	



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5-3	Mass of Zinc Coating	≥260 g/mm2	283	Qualified
5-4	Elongation(250mm)	≥4%	4.4	Qualified

Tested by: Shaoqiong He

Checked by: Guohui Xu

杭州益睿电线电缆有限公司 BANGZHOU EASY ELECTRIC VIRE AND CABLE CO., LTD.