

Add: Room 305, Building 2, No. 380 Fengxin Road, Hangzhou, China

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Products	ACSR PELICAN	Size	18*4.14+1*4.1	4
Standard	ASTM B230 B232	Drum No. 1W80-16	Date	2023.03.08
NO.	Item	Standards and Requirements	Test Results	Evaluation
1		Structure		
1- 1	Number Of AL Wire	18	18	Qualified
1-2	Number Of Steel Wire	1	1	Qualified
1-3	Diameter Of Conductor	20.6mm	20.7	Qualified
1-4	20°C Max D.C Resistance	0. 1193Ω/km	0. 1 179	Qualified
2		Surface Of Conductor		
2- 1	Surface Quality	The Surface Shall Be Smooth, Stranded Compactly, No Missing, Broken, Jumping or Loosing Strands.	Smooth, Compact	Qualified
3		Structure Performance		
3-1	Outer Stranding Direction of Conductor	Rightward	Rightward	Qualified
3-2	Lay Ratio Of Conductor	10- 13	12.03	Qualified
4		Aluminum Wire Properties		
4- 1	Diameter of AL Wire	4.14mm	4.130, 4.140	Qualified
4-2	Min. Tensile Strength	152N/mm2 (160*0.95)	185-204	Qualified
4-3	20°C Max D.C Resistivity	0.028265	0.027696- 0.027814	Qualified
4-5	Wrapping Test	The wire shall be wrapped around 8 times the diameter of the wire, from a close helix 6 turns, wire shall not crack	Not crack	Qualified



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5	Steel Wire Properties				
5- 1	Diameter of Steel Wire	4.14	4.13	Qualified	
5-2	Min. Tensile Strength	1311N/mm2 (1380*0.95)	1720	Qualified	
5-3	Mass of Zinc Coating	≥274 g/m2	325	Qualified	
5-4	Elongation(250mm)	≥4%	4.8%	Qualified	

Tested by: Shaoqiong He

Checked by: Guohui Xu



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Products	ACSR PELICAN Size		18*4.14+1*4.1	4
Standard	ASTM B230 B232	Drum No. 1W80-26	Date	2023.03.10
NO.	Item	Standards and Requirements	Test Results	Evaluation
1		Structure		
1- 1	Number Of AL Wire	18	18	Qualified
1-2	Number Of Steel Wire	1	1	Qualified
1-3	Diameter Of Conductor	20.6mm	20.7	Qualified
1-4	20°C Max D.C Resistance	0. 1193Ω/km	0. 1 101	Qualified
2	(5)	Surface Of Conductor		
2- 1	Surface Quality	The Surface Shall Be Smooth, Stranded Compactly, No Missing, Broken, Jumping or Loosing Strands.	Smooth, Compact	Qualified
3		Structure Performance		
3-1	Outer Stranding Direction of Conductor	Rightward	Rightward	Qualified
3-2	Lay Ratio Of Conductor	10- 13	12.03	Qualified
4		Aluminum Wire Properties		
4- 1	Diameter of AL Wire	4.14mm	4.135, 4.145	Qualified
4-2	Min. Tensile Strength	152N/mm2 (160*0.95)	185-204	Qualified
4-3	20°C Max D.C Resistivity	0.028265	0.027696- 0.027814	Qualified
4-5	Wrapping Test	The wire shall be wrapped around 8 times the diameter of the wire, from a close helix 6 turns, wire shall not crack	Not crack	Qualified



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5	Steel Wire Properties				
5- 1	Diameter of Steel Wire	4.14	4.14	Qualified	
5-2	Min. Tensile Strength	1311N/mm2 (1380*0.95)	1720	Qualified	
5-3	Mass of Zinc Coating	≥274 g/m2	325	Qualified	
5-4	Elongation(250mm)	≥4%	4.8%	Qualified	

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Products	ACSR PELICAN		Size	18*4.14+1*4.1	4
Standard	ASTM B230 B232	Drum No.	Drum No. 1W80-35		2023.03.11
NO.	Item	Standard Require		Test Results	Evaluation
1		Structu	ıre		
1- 1	Number Of AL Wire	18		18	Qualified
1-2	Number Of Steel Wire	1		1	Qualified
1-3	Diameter Of Conductor	20.6n	nm	20.7	Qualified
1-4	20°C Max D.C Resistance	0. 1193	Ω/km	0. 1 158	Qualified
2	<u>C</u>	Surface Of	Conductor		
2-1	Surface Quality	The Surface Shall Be Smooth, Stranded Compactly, No Missing, Broken, Jumping or Loosing Strands.		Smooth, Compact	Qualified
3		Structure F	Performance	,	
3-1	Outer Stranding Direction of Conductor	Rightv	vard	Rightward	Qualified
3-2	Lay Ratio Of Conductor	10-	13	12.03	Qualified
4		Aluminum Wir	e Properties	J)	
4- 1	Diameter of AL Wire	4.14r	nm	4.130, 4.140	Qualified
4-2	Min. Tensile Strength	152N/mm2 (160*0.95)		185-204	Qualified
4-3	20℃ Max D.C Resistivity	0.028265		0.027696- 0.027814	Qualified
4-5	Wrapping Test	The wire shall be around 8 times of the wire, from 6 turns, wire sha	the diameter a close helix	Not crack	Qualified



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5		Steel Wire Properties		
5- 1	Diameter of Steel Wire	4.14	4.14	Qualified
5-2	Min. Tensile Strength	1311N/mm2 (1380*0.95)	1720	Qualified
5-3	Mass of Zinc Coating	≥274 g/m2	325	Qualified
5-4	Elongation(250mm)	≥4%	4.8%	Qualified

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Products	ACSR PELICAN Size		18*4.14+1*4.1	4
Standard	ASTM B230 B232	Drum No. 1W80-42	Date	2023.03.11
NO.	Item	Standards and Requirements	Test Results	Evaluation
1		Structure		
1- 1	Number Of AL Wire	18	18	Qualified
1-2	Number Of Steel Wire	1	1	Qualified
1-3	Diameter Of Conductor	20.6mm	20.7	Qualified
1-4	20°C Max D.C Resistance	0. 1193Ω/km	0. 1 108	Qualified
2	(5)	Surface Of Conductor		
2-1	Surface Quality	The Surface Shall Be Smooth, Stranded Compactly, No Missing, Broken, Jumping or Loosing Strands.	Smooth, Compact	Qualified
3		Structure Performance	•	
3-1	Outer Stranding Direction of Conductor	Rightward	Rightward	Qualified
3-2	Lay Ratio Of Conductor	10- 13	12.03	Qualified
4		Aluminum Wire Properties		
4- 1	Diameter of AL Wire	4.14mm	4.135, 4.145	Qualified
4-2	Min. Tensile Strength	152N/mm2 (160*0.95)	185-204	Qualified
4-3	20°C Max D.C Resistivity	0.028265	0.027696- 0.027814	Qualified
4-5	Wrapping Test	The wire shall be wrapped around 8 times the diameter of the wire, from a close helix 6 turns, wire shall not crack	Not crack	Qualified



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5	Steel Wire Properties				
5- 1	Diameter of Steel Wire	4.14	4.13	Qualified	
5-2	Min. Tensile Strength	1311N/mm2 (1380*0.95)	1720	Qualified	
5-3	Mass of Zinc Coating	≥274 g/m2	325	Qualified	
5-4	Elongation(250mm)	≥4%	4.8%	Qualified	

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Products	ACSR PELICAN		Size	18*4.14+1*4.1	4
Standard	ASTM B230 B232	Drum No.	Drum No. 1W80-53		2023.03.11
NO.	Item	Standard Requirer		Test Results	Evaluation
1		Structu	re		
1- 1	Number Of AL Wire	18		18	Qualified
1-2	Number Of Steel Wire	1		1	Qualified
1-3	Diameter Of Conductor	20.6m	ım	20.7	Qualified
1-4	20°C Max D.C Resistance	0. 1193	Ω/km	0. 1 164	Qualified
2	<u>C</u>	Surface Of	Conductor		
2-1	Surface Quality	The Surface Shall Be Smooth, Stranded Compactly, No Missing, Broken, Jumping or Loosing Strands.		Smooth, Compact	Qualified
3		Structure F	erformance	,	
3- 1	Outer Stranding Direction of Conductor	Rightw	/ard	Rightward	Qualified
3-2	Lay Ratio Of Conductor	10- 1	13	12.03	Qualified
4		Aluminum Wir	e Properties	J)	
4- 1	Diameter of AL Wire	4.14n	nm	4.135, 4.145	Qualified
4-2	Min. Tensile Strength	152N/mm2 (160*0.95)		185-204	Qualified
4-3	20℃ Max D.C Resistivity	0.028265		0.027696- 0.027814	Qualified
4-5	Wrapping Test	The wire shall be around 8 times to of the wire, from 6 turns, wire shall	he diameter a close helix	Not crack	Qualified



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5		Steel Wire Properties		
5- 1	Diameter of Steel Wire	4.14	4.14	Qualified
5-2	Min. Tensile Strength	1311N/mm2 (1380*0.95)	1720	Qualified
5-3	Mass of Zinc Coating	≥274 g/m2	325	Qualified
5-4	Elongation(250mm)	≥4%	4.8%	Qualified

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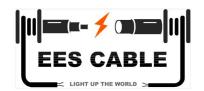




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Products	ACSR PELICAN Size		18*4.14+1*4.1	4
Standard	ASTM B230 B232	Drum No. 1W80-68	Date	2023.03.13
NO.	Item	Standards and Requirements	Test Results	Evaluation
1		Structure		
1- 1	Number Of AL Wire	18	18	Qualified
1-2	Number Of Steel Wire	1	1	Qualified
1-3	Diameter Of Conductor	20.6mm	20.7	Qualified
1-4	20°C Max D.C Resistance	0. 1193Ω/km	0. 1 181	Qualified
2		Surface Of Conductor		
2-1	Surface Quality	The Surface Shall Be Smooth, Stranded Compactly, No Missing, Broken, Jumping or Loosing Strands.	Smooth, Compact	Qualified
3		Structure Performance	e	
3- 1	Outer Stranding Direction of Conductor	Rightward	Rightward	Qualified
3-2	Lay Ratio Of Conductor	10- 13	12.03	Qualified
4		Aluminum Wire Properties		
4- 1	Diameter of AL Wire	4.14mm	4.130, 4.140	Qualified
4-2	Min. Tensile Strength	152N/mm2 (160*0.95)	185-204	Qualified
4-3	20°C Max D.C Resistivity	0.028265	0.027696- 0.027814	Qualified
4-5	Wrapping Test	The wire shall be wrapped around 8 times the diameter of the wire, from a close helix 6 turns, wire shall not crack	Not crack	Qualified



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5	Steel Wire Properties				
5- 1	Diameter of Steel Wire	4.14	4.13	Qualified	
5-2	Min. Tensile Strength	1311N/mm2 (1380*0.95)	1720	Qualified	
5-3	Mass of Zinc Coating	≥274 g/m2	325	Qualified	
5-4	Elongation(250mm)	≥4%	4.8%	Qualified	

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Products	ACSR PELICAN		Size	18*4.14+1*4.14	
Standard	ASTM B230 B232	Drum No.	1W80-75	Date	2023.03.13
NO.	Item	Standards and Requirements		Test Results	Evaluation
1	Structure				
1- 1	Number Of AL Wire	18		18	Qualified
1-2	Number Of Steel Wire	1		1	Qualified
1-3	Diameter Of Conductor	20.6mm		20.7	Qualified
1-4	20°C Max D.C Resistance	0. 1193Ω/km		0. 1 166	Qualified
2	Surface Of Conductor				
2-1	Surface Quality	The Surface Shall Be Smooth, Stranded Compactly, No Missing, Broken, Jumping or Loosing Strands.		Smooth, Compact	Qualified
3	Structure Performance				
3-1	Outer Stranding Direction of Conductor	Rightv	vard	Rightward	Qualified
3-2	Lay Ratio Of Conductor	10-	13	12.03	Qualified
4		Aluminum Wire Properties			
4- 1	Diameter of AL Wire	4.14r	nm	4.130, 4.140	Qualified
4-2	Min. Tensile Strength	152N/mm2 (	(160*0.95)	185-204	Qualified
4-3	20℃ Max D.C Resistivity	0.028265		0.027696- 0.027814	Qualified
4-5	Wrapping Test	The wire shall be wrapped around 8 times the diameter of the wire, from a close helix 6 turns, wire shall not crack		Not crack	Qualified



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5	Steel Wire Properties			
5- 1	Diameter of Steel Wire	4.14	4.14	Qualified
5-2	Min. Tensile Strength	1311N/mm2 (1380*0.95)	1720	Qualified
5-3	Mass of Zinc Coating	≥274 g/m2	325	Qualified
5-4	Elongation(250mm)	≥4%	4.8%	Qualified

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Products	ACSR PELICAN Size		18*4.14+1*4.14		
Standard	ASTM B230 B232	Drum No. 1W80-80	Date	2023.03.13	
NO.	Item	Standards and Requirements	Test Results	Evaluation	
1	Structure				
1- 1	Number Of AL Wire	18	18	Qualified	
1-2	Number Of Steel Wire	1	1	Qualified	
1-3	Diameter Of Conductor	20.6mm	20.7	Qualified	
1-4	20°C Max D.C Resistance	0. 1193Ω/km	0. 1 152	Qualified	
2	Surface Of Conductor				
2-1	Surface Quality	The Surface Shall Be Smooth, Stranded Compactly, No Missing, Broken, Jumping or Loosing Strands.	Smooth, Compact	Qualified	
3	Structure Performance				
3- 1	Outer Stranding Direction of Conductor	Rightward	Rightward	Qualified	
3-2	Lay Ratio Of Conductor	10- 13	12.03	Qualified	
4	Aluminum Wire Properties				
4- 1	Diameter of AL Wire	4.14mm	4.130, 4.140	Qualified	
4-2	Min. Tensile Strength	152N/mm2 (160*0.95)	185-204	Qualified	
4-3	20°C Max D.C Resistivity	0.028265	0.027696- 0.027814	Qualified	
4-5	Wrapping Test	The wire shall be wrapped around 8 times the diameter of the wire, from a close helix 6 turns, wire shall not crack	Not crack	Qualified	



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5	Steel Wire Properties			
5- 1	Diameter of Steel Wire	4.14	4.14	Qualified
5-2	Min. Tensile Strength	1311N/mm2 (1380*0.95)	1720	Qualified
5-3	Mass of Zinc Coating	≥274 g/m2	325	Qualified
5-4	Elongation(250mm)	≥4%	4.8%	Qualified

Tested by: Shaoqiong He

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