

Hangzhou Easy Electric Wire and Cable Co., LTD

Add: Room 305, Building 2, No. 380 Fengxin Road, Hangzhou, China

www.eescable.com

TEST REPORT

Products	ACSR 300/15		Size	45*3.0+7*1.67			
Standard	ASTM B230 B232 B498	Invoice No.	20221002003	Date	2022.10.02		
NO.	ltem	Standards and	Requirements	Test Results	Evaluation		
1	Structure						
1-1	Number Of AL Wire	45		45	Qualified		
1-2	Number Of Steel Wire	7		7	Qualified		
1-3	Diameter Of Conductor	23.0±0.23		23.1	Qualified		
1-4	20℃ Max D.C Resistance	0.0973 Ω/KM		0.0973	Qualified		
1-5	Calculated Breaking Load	68.41KN		69.5KN	Qualified		
2		Surface Of Conductor					
2-1	Surface Quality	The Surface Shall Be Smooth, Stranded Compactly, No Missing, Broken, Jumping or Loosing Strands.		Smooth, Compact	Qualified		
3	Structure Performance						
3-1	Outer Stranding Direction Of Conductor	Rightward		Rightward	Qualified		
3-2	Lay Ratio Of Conductor	10-14		13.1	Qualified		
3-3	Grease	GB/T 1179 Case1		IEC Case 3	Qualified		
4	Aluminum Wire Properties						
4-1	Diameter Of AL Wire	3.0±0.03		3. 0/3. 01/3. 0	Qualified		
4-2	Min. Tensile Strength Before Stranding	170 N/mm2		185	Qualified		
4-3	20℃ Max D.C Resistivity	0. 028264 Ω∙mm²/m		0.028160	Qualified		

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4-4	Wrapping Test	The wire shall be wrapped around 8 times the diameter of the wire, from a close helix 6 turns, wire shall not crack	Not crack	Qualified		
5	Steel Wire Properties					
5-1	Diameter Of Steel Wire	1.67(-0.03,+0.03)	1.67	Qualified		
5-2	Min. Tensile Strength Before Stranding	1340 N/mm2	1450	Qualified		
5-3	Mass of Zinc Coating	≥200 g/m2	230	Qualified		
5-4	Elongation(250mm)	≥3%	3.5	Qualified		

Tested by:

Shaoqiong He

Checked by: Guohui Xu

杭州益睿电线电缆有限公司 BANGZHOU EASY ELECTRIC VIRE AND CABLE CO., LTD.

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