

Hangzhou Easy Electric Wire and Cable Co.,LTD

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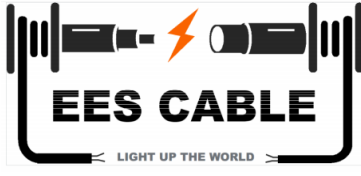
Hangzhou Easy Electric Wire and Cable Co.,LTD

INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		47/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.7810						
4	Lay Ratio	16-20	19.0						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.25	2.24	2.24	2.26	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	79.88	77.57	78.21	79.52	78.75	78.63	79.21
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.123	0.138	0.141	0.136	0.137	0.141	0.137
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1618	1631	1632	1751	1649	1653	1688
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.4	1.0	1.0	1.0	1.0	1.0	1.0
13	Torsion Test(100xD)	Min.20	37	34	32	35	38	37	34
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1451						
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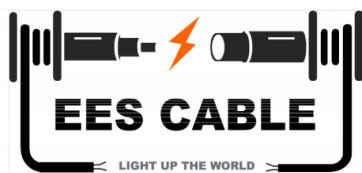
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No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		48/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.80						
3	DC Resistance (Max.)	3.063Ω/km	2.8032						
4	Lay Ratio	16-20	19.4						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.24	2.25	2.26	2.25	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	76.18	76.32	77.82	77.95	78.25	78.71	79.37
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.129	0.131	0.134	0.132	0.140	0.127	0.129
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1655	1620	1590	1567	1572	1578	1582
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.4	1.4	1.2	1.4	1.2	1.2
13	Torsion Test(100xD)	Min.20	42	38	37	40	36	32	35
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1431						
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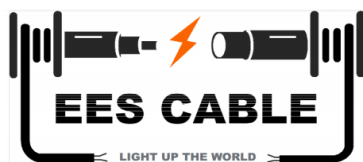


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No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		49/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.74						
3	DC Resistance (Max.)	3.063Ω/km	2.8210						
4	Lay Ratio	16-20	18.7						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.25	2.25	2.25	2.25	2.26	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	76.64	76.91	77.21	77.43	78.35	78.41	79.27
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.143	0.138	0.146	0.145	0.151	0.145	0.117
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1637	1567	1572	1622	1605	1578	1601
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.2	1.2	1.2	1.4	1.2	1.2
13	Torsion Test(100xD)	Min.20	39	40	37	38	35	32	37
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1476						
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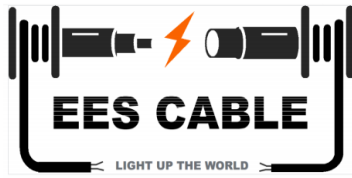


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No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		50/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.78						
3	DC Resistance (Max.)	3.063Ω/km	2.7578						
4	Lay Ratio	16-20	19.9						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.25	2.25	2.25	2.25	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	75.81	76.92	77.03	78.51	78.25	78.31	79.27
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.126	0.124	0.115	0.118	0.117	0.127	0.135
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1640	1625	1638	1628	1641	162	1590
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.2	1.0	1.2	1.2	1.0	1.0	1.2
13	Torsion Test(100xD)	Min.20	40	38	39	40	38	37	35
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1457						
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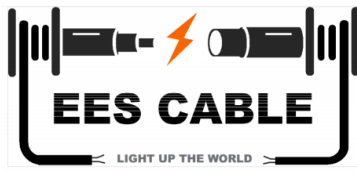
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No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		51/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.8150						
4	Lay Ratio	16-20	19.2						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.24	2.24	2.25	2.24	2.24	2.24	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	76.21	77.37	80.12	79.98	79.25	79.36	78.90
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.132	0.124	0.118	0.120	0.131	0.117	0.119
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1660	1580	1591	1562	1597	1608	1611
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.0	1.0	1.2	1.0	1.0	1.0
13	Torsion Test(100xD)	Min.20	34	37	38	39	37	37	39
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1460						
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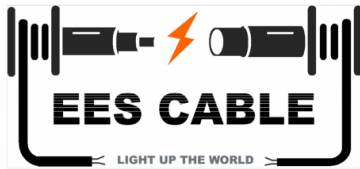


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	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		52/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.8899						
4	Lay Ratio	16-20	19.8						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.26	2.25	2.25	2.25	2.25	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	76.05	77.57	78.33	79.29	79.92	79.57	77.82
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.136	0.131	0.127	0.124	0.131	0.130	0.129
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1642	1628	1650	1678	1642	1655	1593
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.4	1.2	1.2	1.2	1.4	1.0	1.2
13	Torsion Test(100xD)	Min.20	38	36	38	38	37	40	39
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1473						
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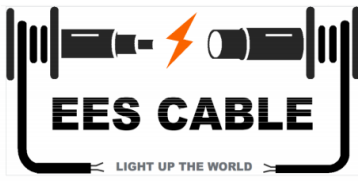
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	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		53/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.72						
3	DC Resistance (Max.)	3.063Ω/km	2.7813						
4	Lay Ratio	16-20	18.9						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.24	2.25	2.24	2.25	2.24	2.24	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	79.14	79.82	78.98	78.87	79.43	79.55	79.83
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.133	0.132	0.129	0.130	0.127	0.128	0.130
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1640	1657	1573	1550	1592	1587	1597
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.2	1.2	1.0	1.0	1.0	1.2	1.0
13	Torsion Test(100xD)	Min.20	43	40	38	37	36	39	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1445						
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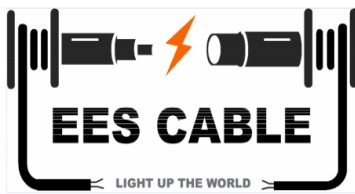


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	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		54/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.78						
3	DC Resistance (Max.)	3.063Ω/km	2.8511						
4	Lay Ratio	16-20	19.6						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.25	2.25	2.25	2.25	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	75.99	76.73	77.22	77.38	78.40	78.51	79.23
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.127	0.125	0.131	0.121	0.116	0.124	0.120
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1651	1608	1627	1611	1609	1615	1598
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.2	1.2	1.2	1.0	1.2	1.0
13	Torsion Test(100xD)	Min.20	35	37	38	36	35	37	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1468						
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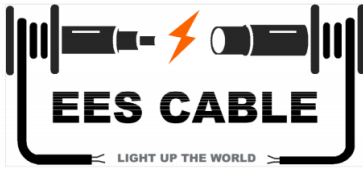
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	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		55/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.80						
3	DC Resistance (Max.)	3.063Ω/km	2.7745						
4	Lay Ratio	16-20	18.4						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.25	2.25	2.26	2.26	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	79.88	77.36	77.41	78.00	79.20	78.18	78.33
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.134	0.118	0.120	0.123	0.124	0.121	0.128
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1660	1617	1605	1584	1688	1583	1587
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.2	1.0	1.0	1.2	1.0	1.2
13	Torsion Test(100xD)	Min.20	36	38	39	40	37	38	36
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1502						
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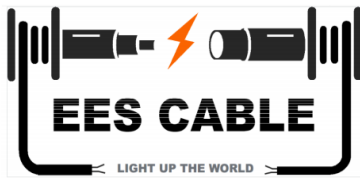
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No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		56/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.7160						
4	Lay Ratio	16-20	19.5						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.26	2.24	2.25	2.26	2.26	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	77.03	77.50	77.82	78.21	78.30	77.98	79.12
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.129	0.130	0.119	0.121	0.125	0.126	0.120
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1660	1622	1621	1611	1591	1590	1587
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.0	1.2	1.2	1.0	1.2	1.2
13	Torsion Test(100xD)	Min.20	40	38	37	40	35	35	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1439						
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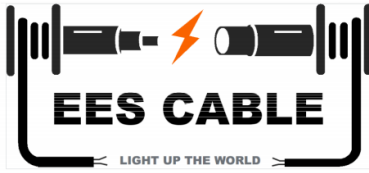
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No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		57/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.9321						
4	Lay Ratio	16-20	19.7						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.24	2.24	2.25	2.24	2.25	2.23
9	Max. Resistivity at 20°C	84.8nΩ.m	75.81	77.57	78.21	79.52	78.75	78.63	79.21
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.149	0.147	0.142	0.143	0.137	0.142	0.147
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1715	1662	1670	1657	1670	1652	1685
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.0	1.0	1.0	1.0	1.0	1.0
13	Torsion Test(100xD)	Min.20	36	34	32	35	38	37	34
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1422						
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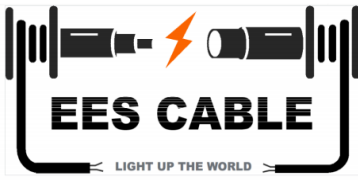
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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		58/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.80						
3	DC Resistance (Max.)	3.063Ω/km	2.8032						
4	Lay Ratio	16-20	19.4						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.24	2.25	2.26	2.25	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	76.18	76.32	77.82	77.95	78.25	78.71	79.37
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.129	0.131	0.134	0.132	0.140	0.127	0.129
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1655	1620	1590	1567	1572	1578	1582
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.4	1.4	1.2	1.4	1.2	1.2
13	Torsion Test(100xD)	Min.20	42	38	37	40	36	32	35
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1448						
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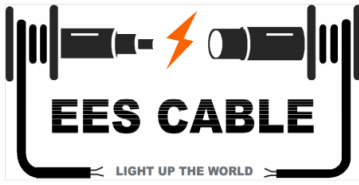
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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		59/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.8667						
4	Lay Ratio	16-20	20.0						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.25	2.24	2.25	2.24	2.26	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	76.99	76.91	77.21	77.43	78.35	78.41	79.27
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.142	0.140	0.139	0.139	0.141	0.136	0.136
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1783	1691	1644	1665	1680	1650	1680
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.2	1.2	1.2	1.4	1.2	1.2
13	Torsion Test(100xD)	Min.20	46	40	37	38	35	32	37
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1444						
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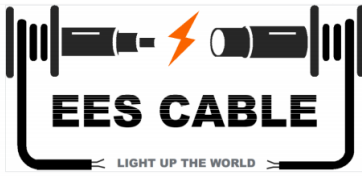
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(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		60/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.7737						
4	Lay Ratio	16-20	19.2						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.25	2.26	2.25	2.24	2.26	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	74.09	76.92	77.03	78.51	78.25	78.31	79.27
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.129	0.116	0.119	0.12	0.123	0.124	0.136
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1647	1632	1633	1632	1632	1643	1602
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.2	1.0	1.2	1.2	1.0	1.0	1.2
13	Torsion Test(100xD)	Min.20	31	38	39	40	38	37	35
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1499						
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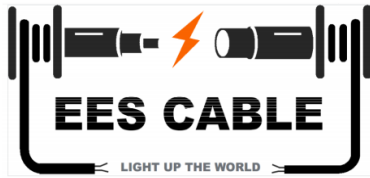
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(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		61/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.8150						
4	Lay Ratio	16-20	19.2						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.24	2.24	2.25	2.24	2.24	2.24	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	76.21	77.37	80.12	79.98	79.25	79.36	78.90
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.132	0.124	0.118	0.120	0.131	0.117	0.119
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1660	1580	1591	1562	1597	1608	1611
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.0	1.0	1.2	1.0	1.0	1.0
13	Torsion Test(100xD)	Min.20	34	37	38	39	37	37	39
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1461						
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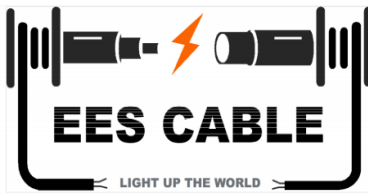


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	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		62/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.8899						
4	Lay Ratio	16-20	19.8						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.26	2.25	2.25	2.25	2.25	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	76.05	77.57	78.33	79.29	79.92	79.57	77.82
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.136	0.131	0.127	0.124	0.131	0.130	0.129
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1642	1628	1650	1678	1642	1655	1593
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.4	1.2	1.2	1.2	1.4	1.0	1.2
13	Torsion Test(100xD)	Min.20	38	36	38	38	37	40	39
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1477						
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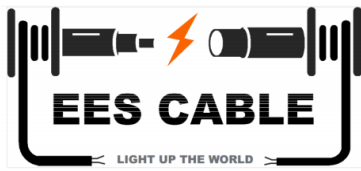


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No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		63/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.72						
3	DC Resistance (Max.)	3.063Ω/km	2.7813						
4	Lay Ratio	16-20	18.9						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.24	2.25	2.24	2.25	2.24	2.24	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	79.14	79.82	78.98	78.87	79.43	79.55	79.83
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.133	0.132	0.129	0.130	0.127	0.128	0.130
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1640	1657	1573	1550	1592	1587	1597
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.2	1.2	1.0	1.0	1.0	1.2	1.0
13	Torsion Test(100xD)	Min.20	43	40	38	37	36	39	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1443						
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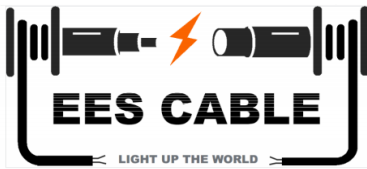


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(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		64/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.78						
3	DC Resistance (Max.)	3.063Ω/km	2.8511						
4	Lay Ratio	16-20	19.6						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.25	2.25	2.25	2.25	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	75.99	76.73	77.22	77.38	78.40	78.51	79.23
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.127	0.125	0.131	0.121	0.116	0.124	0.120
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1651	1608	1627	1611	1609	1615	1598
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.2	1.2	1.2	1.0	1.2	1.0
13	Torsion Test(100xD)	Min.20	35	37	38	36	35	37	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1465						
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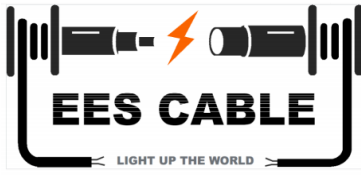


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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		65/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.74						
3	DC Resistance (Max.)	3.063Ω/km	2.7343						
4	Lay Ratio	16-20	19.6						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.24	2.24	2.24	2.25	2.25	2.25	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	77.47	77.36	77.41	78.00	79.20	78.18	78.33
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.141	0.138	0.142	0.140	0.141	0.140	0.150
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1652	1604	1586	1567	1567	1579	1552
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.4	1.2	1.0	1.0	1.2	1.0	1.2
13	Torsion Test(100xD)	Min.20	39	38	39	40	37	38	36
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1443						
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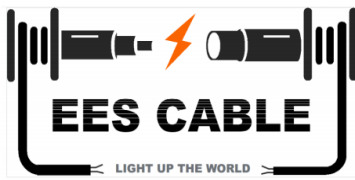


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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		66/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.7160						
4	Lay Ratio	16-20	19.5						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.26	2.24	2.25	2.26	2.26	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	77.03	77.50	77.82	78.21	78.30	77.98	79.12
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.129	0.130	0.119	0.121	0.125	0.126	0.120
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1660	1622	1621	1611	1591	1590	1587
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.0	1.2	1.2	1.0	1.2	1.2
13	Torsion Test(100xD)	Min.20	40	38	37	40	35	35	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1437						
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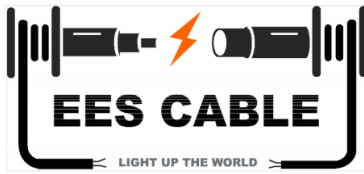


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	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		67/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.9321						
4	Lay Ratio	16-20	19.7						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.24	2.24	2.25	2.24	2.25	2.23
9	Max. Resistivity at 20°C	84.8nΩ.m	75.81	77.57	78.21	79.52	78.75	78.63	79.21
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.149	0.147	0.142	0.143	0.137	0.142	0.147
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1715	1662	1670	1657	1670	1652	1685
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.0	1.0	1.0	1.0	1.0	1.0
13	Torsion Test(100xD)	Min.20	36	34	32	35	38	37	34
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1428						
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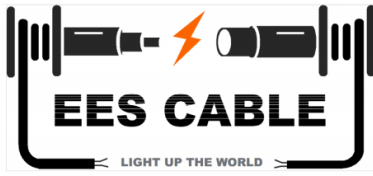
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(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		68/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.80						
3	DC Resistance (Max.)	3.063Ω/km	2.8032						
4	Lay Ratio	16-20	19.4						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.24	2.25	2.26	2.25	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	76.18	76.32	77.82	77.95	78.25	78.71	79.37
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.129	0.131	0.134	0.132	0.140	0.127	0.129
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1655	1620	1590	1567	1572	1578	1582
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.4	1.4	1.2	1.4	1.2	1.2
13	Torsion Test(100xD)	Min.20	42	38	37	40	36	32	35
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1431						
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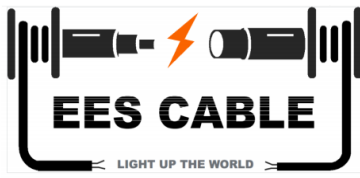
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No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		69/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.8630						
4	Lay Ratio	16-20	19.2						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.25	2.24	2.25	2.24	2.26	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	76.99	76.91	77.21	77.43	78.35	78.41	79.27
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.142	0.140	0.139	0.139	0.141	0.136	0.136
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1783	1691	1644	1665	1680	1650	1680
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.2	1.2	1.2	1.4	1.2	1.2
13	Torsion Test(100xD)	Min.20	46	40	37	38	35	32	37
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1436						
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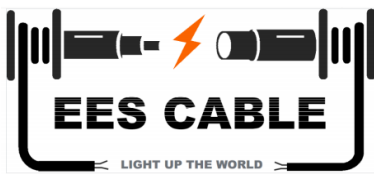


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(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		70/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.74						
3	DC Resistance (Max.)	3.063Ω/km	2.7404						
4	Lay Ratio	16-20	18.4						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.25	2.25	2.25	2.24	2.24	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	77.00	76.92	77.03	78.51	78.25	78.31	79.27
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.140	0.137	0.138	0.141	0.138	0.135	0.136
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1645	1567	1552	1579	1601	1586	1570
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.4	1.0	1.2	1.2	1.0	1.0	1.2
13	Torsion Test(100xD)	Min.20	39	38	39	40	38	37	35
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1499						
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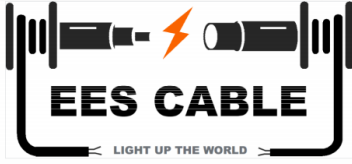


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No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		71/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.8273						
4	Lay Ratio	16-20	19.2						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.24	2.24	2.25	2.24	2.24	2.24	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	76.21	77.37	80.12	79.98	79.25	79.36	78.90
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.132	0.124	0.118	0.120	0.131	0.117	0.119
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1660	1580	1591	1562	1597	1608	1611
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.0	1.0	1.2	1.0	1.0	1.0
13	Torsion Test(100xD)	Min.20	34	37	38	39	37	37	39
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1467						
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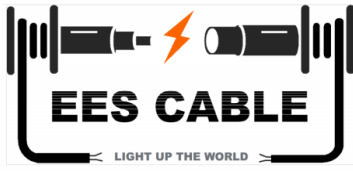


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	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		72/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.8899						
4	Lay Ratio	16-20	19.8						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.26	2.25	2.25	2.25	2.25	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	76.05	77.57	78.33	79.29	79.92	79.57	77.82
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.136	0.131	0.127	0.124	0.131	0.130	0.129
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1642	1628	1650	1678	1642	1655	1593
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.4	1.2	1.2	1.2	1.4	1.0	1.2
13	Torsion Test(100xD)	Min.20	38	36	38	38	37	40	39
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1476						
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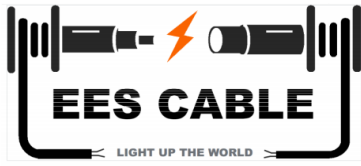
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	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		73/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.72						
3	DC Resistance (Max.)	3.063Ω/km	2.7813						
4	Lay Ratio	16-20	18.9						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.24	2.25	2.24	2.25	2.24	2.24	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	79.14	79.82	78.98	78.87	79.43	79.55	79.83
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.133	0.132	0.129	0.130	0.127	0.128	0.130
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1640	1657	1573	1550	1592	1587	1597
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.2	1.2	1.0	1.0	1.0	1.2	1.0
13	Torsion Test(100xD)	Min.20	43	40	38	37	36	39	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1440						
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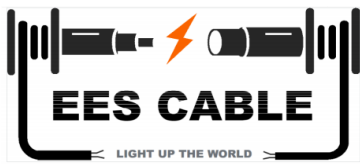


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	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		74/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.78						
3	DC Resistance (Max.)	3.063Ω/km	2.8511						
4	Lay Ratio	16-20	19.6						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.25	2.25	2.25	2.25	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	75.99	76.73	77.22	77.38	78.40	78.51	79.23
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.127	0.125	0.131	0.121	0.116	0.124	0.120
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1651	1608	1627	1611	1609	1615	1598
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.2	1.2	1.2	1.0	1.2	1.0
13	Torsion Test(100xD)	Min.20	35	37	38	36	35	37	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1460						
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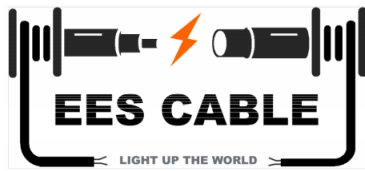
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No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		75/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.7449						
4	Lay Ratio	16-20	19.4						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.25	2.25	2.24	2.24	2.24	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	76.38	77.36	77.41	78.00	79.20	78.18	78.33
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.126	0.118	0.120	0.123	0.124	0.121	0.128
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1687	1567	1577	1599	1606	1628	1631
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.2	1.0	1.0	1.2	1.0	1.2
13	Torsion Test(100xD)	Min.20	40	38	39	40	37	38	36
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1475						
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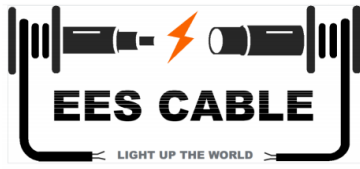
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	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		76/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.7974						
4	Lay Ratio	16-20	19.2						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.25	2.25	2.25	2.25	2.25	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	75.44	77.50	77.82	78.21	78.30	77.98	79.12
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.131	0.127	0.124	0.120	0.117	0.128	0.118
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1632	1693	1672	1650	1643	1590	1630
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.4	1.0	1.2	1.2	1.0	1.2	1.2
13	Torsion Test(100xD)	Min.20	36	38	37	40	35	35	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1466						
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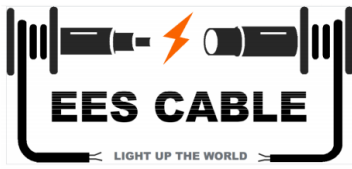


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No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		77/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.78						
3	DC Resistance (Max.)	3.063Ω/km	2.8073						
4	Lay Ratio	16-20	19.0						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.24	2.24	2.25	2.24	2.25	2.23
9	Max. Resistivity at 20°C	84.8nΩ.m	74.56	77.57	78.21	79.52	78.75	78.63	79.21
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.140	0.137	0.141	0.145	0.140	0.142	0.133
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1630	1619	1607	1564	1623	1613	1605
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.4	1.0	1.0	1.0	1.0	1.0	1.0
13	Torsion Test(100xD)	Min.20	41	34	32	35	38	37	34
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1527						
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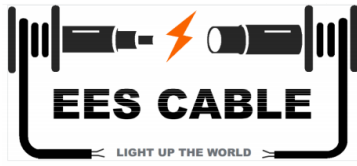


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	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		78/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.8228						
4	Lay Ratio	16-20	19.2						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.26	2.26	2.24	2.26	2.26	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	74.44	76.32	77.82	77.95	78.25	78.71	79.37
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.142	0.144	0.137	0.140	0.133	0.135	0.137
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1625	1633	1710	1571	1672	1713	1647
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.2	1.4	1.4	1.2	1.4	1.2	1.2
13	Torsion Test(100xD)	Min.20	39	38	37	40	36	32	35
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1476						
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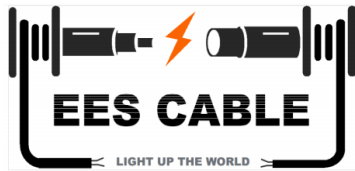


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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		79/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.8667						
4	Lay Ratio	16-20	20.0						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.25	2.24	2.25	2.24	2.26	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	76.99	76.91	77.21	77.43	78.35	78.41	79.27
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.142	0.140	0.139	0.139	0.141	0.136	0.136
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1783	1691	1644	1665	1680	1650	1680
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.2	1.2	1.2	1.4	1.2	1.2
13	Torsion Test(100xD)	Min.20	46	40	37	38	35	32	37
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1436						
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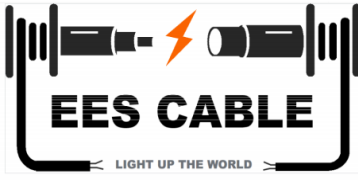
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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		80/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.74						
3	DC Resistance (Max.)	3.063Ω/km	2.6841						
4	Lay Ratio	16-20	18.5						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.24	2.25	2.25	2.25	2.25	2.25	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	77.38	76.92	77.03	78.51	78.25	78.31	79.27
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.141	0.143	0.142	0.146	0.143	0.141	0.147
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1649	1590	1579	1587	1572	1595	1597
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.4	1.0	1.2	1.2	1.0	1.0	1.2
13	Torsion Test(100xD)	Min.20	39	38	39	40	38	37	35
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1472						
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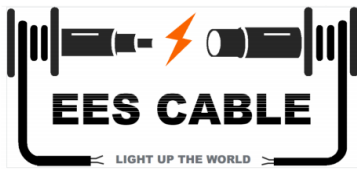
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(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		81/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.8172						
4	Lay Ratio	16-20	19.2						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.24	2.24	2.25	2.24	2.24	2.24	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	76.21	77.37	80.12	79.98	79.25	79.36	78.90
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.132	0.124	0.118	0.120	0.131	0.117	0.119
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1660	1580	1591	1562	1597	1608	1611
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.0	1.0	1.2	1.0	1.0	1.0
13	Torsion Test(100xD)	Min.20	36	37	38	39	37	37	39
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1460						
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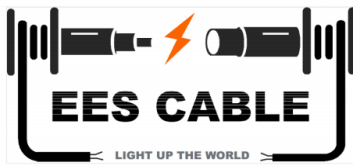


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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		82/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.7769						
4	Lay Ratio	16-20	19.1						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.26	2.26	2.26	2.25	2.26	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	76.51	77.57	78.33	79.29	79.92	79.57	77.82
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.127	0.114	0.117	0.115	0.116	0.119	0.117
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1637	1655	1593	1645	1655	1638	1640
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.4	1.2	1.2	1.2	1.4	1.0	1.2
13	Torsion Test(100xD)	Min.20	39	36	38	38	37	40	39
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1446						
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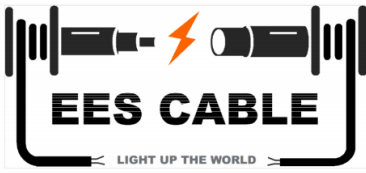
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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		83/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.74						
3	DC Resistance (Max.)	3.063Ω/km	2.7813						
4	Lay Ratio	16-20	18.9						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.24	2.25	2.24	2.25	2.24	2.24	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	79.14	79.82	78.98	78.87	79.43	79.55	79.83
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.133	0.132	0.129	0.130	0.127	0.128	0.130
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1640	1657	1573	1550	1592	1587	1597
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.2	1.2	1.0	1.0	1.0	1.2	1.0
13	Torsion Test(100xD)	Min.20	40	40	38	37	36	39	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1443						
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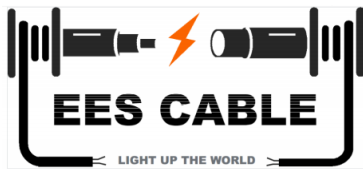


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INSPECTION REPORT

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No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		84/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.78						
3	DC Resistance (Max.)	3.063Ω/km	2.8511						
4	Lay Ratio	16-20	19.3						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.25	2.25	2.25	2.25	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	75.99	76.73	77.22	77.38	78.40	78.51	79.23
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.127	0.125	0.131	0.121	0.116	0.124	0.120
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1651	1608	1627	1611	1609	1615	1598
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.2	1.2	1.2	1.0	1.2	1.0
13	Torsion Test(100xD)	Min.20	35	37	38	36	35	37	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1456						
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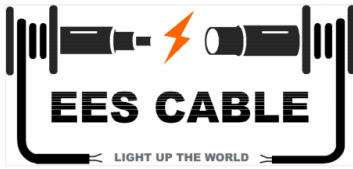


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(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		85/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.7449						
4	Lay Ratio	16-20	19.4						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.25	2.25	2.24	2.24	2.24	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	76.38	77.36	77.41	78.00	79.20	78.18	78.33
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.126	0.118	0.120	0.123	0.124	0.121	0.128
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1687	1567	1577	1599	1606	1628	1631
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.2	1.0	1.0	1.2	1.0	1.2
13	Torsion Test(100xD)	Min.20	40	38	39	40	37	38	36
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1472						
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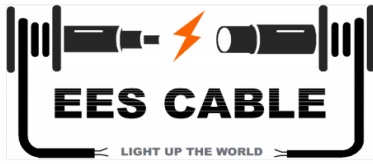


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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		86/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.7186						
4	Lay Ratio	16-20	19.5						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.26	2.24	2.25	2.26	2.26	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	77.03	77.50	77.82	78.21	78.30	77.98	79.12
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.129	0.130	0.119	0.121	0.125	0.126	0.120
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1660	1622	1621	1611	1591	1590	1587
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.0	1.2	1.2	1.0	1.2	1.2
13	Torsion Test(100xD)	Min.20	40	38	37	40	35	35	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1439						
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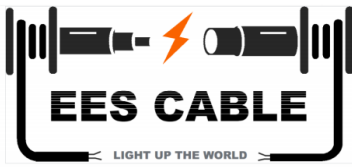


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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		87/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.77						
3	DC Resistance (Max.)	3.063Ω/km	2.8497						
4	Lay Ratio	16-20	18.8						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.24	2.26	2.26	2.26	2.26	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	77.17	77.57	78.21	79.52	78.75	78.63	79.21
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.130	0.129	0.128	0.124	0.129	0.121	0.134
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1643	1573	1668	1678	1638	1655	1658
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.0	1.0	1.0	1.0	1.0	1.0
13	Torsion Test(100xD)	Min.20	39	34	32	35	38	37	34
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1468						
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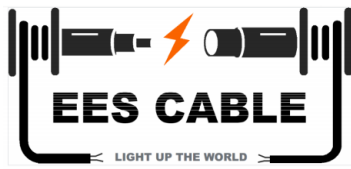
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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		88/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.80						
3	DC Resistance (Max.)	3.063Ω/km	2.8132						
4	Lay Ratio	16-20	19.1						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.24	2.25	2.26	2.25	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	76.18	76.32	77.82	77.95	78.25	78.71	79.37
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.129	0.131	0.134	0.132	0.140	0.127	0.129
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1655	1620	1590	1567	1572	1578	1582
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.4	1.4	1.2	1.4	1.2	1.2
13	Torsion Test(100xD)	Min.20	42	38	37	40	36	32	35
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1431						
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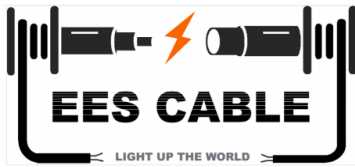


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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		89/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.8567						
4	Lay Ratio	16-20	19.0						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.25	2.24	2.25	2.24	2.26	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	76.99	76.91	77.21	77.43	78.35	78.41	79.27
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.142	0.140	0.139	0.139	0.141	0.136	0.136
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1783	1691	1644	1665	1680	1650	1680
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.2	1.2	1.2	1.4	1.2	1.2
13	Torsion Test(100xD)	Min.20	46	40	37	38	35	32	37
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1466						
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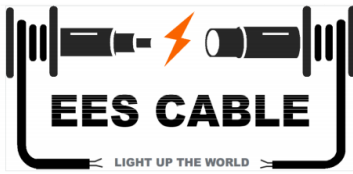
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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		90/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.7778						
4	Lay Ratio	16-20	19.1						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.25	2.25	2.25	2.25	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	75.81	76.92	77.03	78.51	78.25	78.31	79.27
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.126	0.124	0.115	0.118	0.117	0.127	0.135
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1640	1625	1638	1628	1641	162	1590
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.2	1.0	1.2	1.2	1.0	1.0	1.2
13	Torsion Test(100xD)	Min.20	40	38	39	40	38	37	35
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1454						
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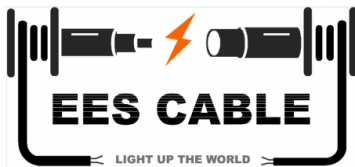
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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		91/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.8133						
4	Lay Ratio	16-20	19.2						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.24	2.24	2.25	2.24	2.24	2.24	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	76.21	77.37	80.12	79.98	79.25	79.36	78.90
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.132	0.124	0.118	0.120	0.131	0.117	0.119
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1660	1580	1591	1562	1597	1608	1611
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.0	1.0	1.2	1.0	1.0	1.0
13	Torsion Test(100xD)	Min.20	34	37	38	39	37	37	39
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1467						
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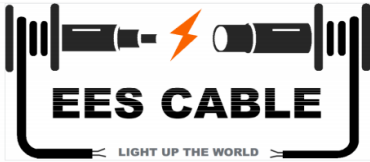
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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		92/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.7776						
4	Lay Ratio	16-20	18.9						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.25	2.25	2.25	2.25	2.25	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	77.12	77.57	78.33	79.29	79.92	79.57	77.82
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.121	0.122	0.120	0.119	0.123	0.122	0.120
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1647	1640	1627	1635	1667	1715	1632
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.4	1.2	1.2	1.2	1.4	1.0	1.2
13	Torsion Test(100xD)	Min.20	36	36	38	38	37	40	39
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1496						
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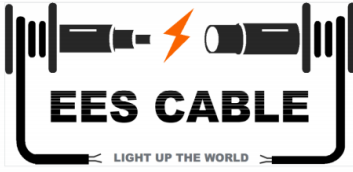


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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		93/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.74						
3	DC Resistance (Max.)	3.063Ω/km	2.7851						
4	Lay Ratio	16-20	18.9						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.24	2.25	2.24	2.25	2.24	2.24	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	79.14	79.82	78.98	78.87	79.43	79.55	79.83
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.133	0.132	0.129	0.130	0.127	0.128	0.130
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1640	1657	1573	1550	1592	1587	1597
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.2	1.2	1.0	1.0	1.0	1.2	1.0
13	Torsion Test(100xD)	Min.20	43	40	38	37	36	39	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1446						
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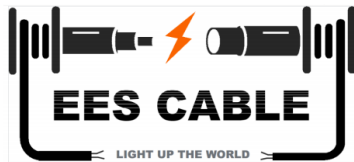
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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		94/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.78						
3	DC Resistance (Max.)	3.063Ω/km	2.8517						
4	Lay Ratio	16-20	19.2						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.25	2.25	2.25	2.25	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	75.99	76.73	77.22	77.38	78.40	78.51	79.23
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.127	0.125	0.131	0.121	0.116	0.124	0.120
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1651	1608	1627	1611	1609	1615	1598
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.2	1.2	1.2	1.0	1.2	1.0
13	Torsion Test(100xD)	Min.20	35	37	38	36	35	37	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1460						
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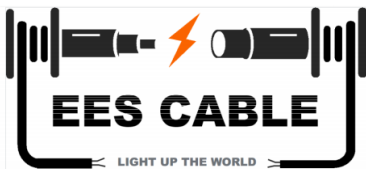
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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		95/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.7549						
4	Lay Ratio	16-20	19.3						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.25	2.25	2.24	2.24	2.24	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	76.38	77.36	77.41	78.00	79.20	78.18	78.33
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.126	0.118	0.120	0.123	0.124	0.121	0.128
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1687	1567	1577	1599	1606	1628	1631
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.2	1.0	1.0	1.2	1.0	1.2
13	Torsion Test(100xD)	Min.20	40	38	39	40	37	38	36
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1471						
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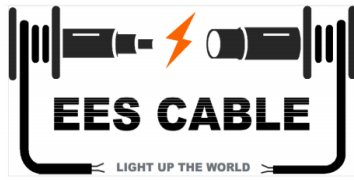


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INSPECTION REPORT

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No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		96/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.7166						
4	Lay Ratio	16-20	19.3						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.26	2.24	2.25	2.26	2.26	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	77.03	77.50	77.82	78.21	78.30	77.98	79.12
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.129	0.130	0.119	0.121	0.125	0.126	0.120
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1660	1622	1621	1611	1591	1590	1587
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.0	1.2	1.2	1.0	1.2	1.2
13	Torsion Test(100xD)	Min.20	40	38	37	40	35	35	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1433						
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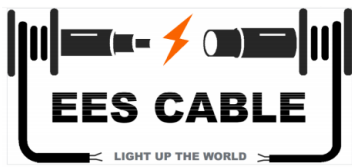
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	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		97/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.8321						
4	Lay Ratio	16-20	19.2						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.24	2.24	2.25	2.24	2.25	2.23
9	Max. Resistivity at 20°C	84.8nΩ.m	75.81	77.57	78.21	79.52	78.75	78.63	79.21
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.149	0.147	0.142	0.143	0.137	0.142	0.147
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1715	1662	1670	1657	1670	1652	1685
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.0	1.0	1.0	1.0	1.0	1.0
13	Torsion Test(100xD)	Min.20	36	34	32	35	38	37	34
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1438						
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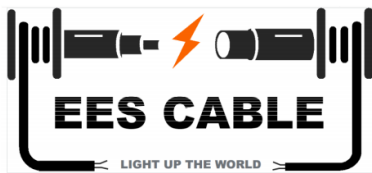


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INSPECTION REPORT

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No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		98/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.78						
3	DC Resistance (Max.)	3.063Ω/km	2.8132						
4	Lay Ratio	16-20	19.4						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.24	2.25	2.26	2.25	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	76.18	76.32	77.82	77.95	78.25	78.71	79.37
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.129	0.131	0.134	0.132	0.140	0.127	0.129
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1655	1620	1590	1567	1572	1578	1582
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.4	1.4	1.2	1.4	1.2	1.2
13	Torsion Test(100xD)	Min.20	42	38	37	40	36	32	35
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1441						
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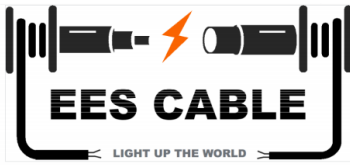


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No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		99/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.7711						
4	Lay Ratio	16-20	18.5						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.26	2.25	2.26	2.25	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	76.84	76.91	77.21	77.43	78.35	78.41	79.27
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.131	0.119	0.122	0.121	0.124	0.118	0.116
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1615	1640	1578	1408	1645	1617	1657
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.2	1.2	1.2	1.2	1.4	1.2	1.2
13	Torsion Test(100xD)	Min.20	45	40	37	38	35	32	37
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1419						
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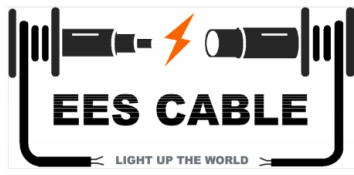


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	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		100/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.78						
3	DC Resistance (Max.)	3.063Ω/km	2.7573						
4	Lay Ratio	16-20	19.3						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.25	2.25	2.25	2.25	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	75.81	76.92	77.03	78.51	78.25	78.31	79.27
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.126	0.124	0.115	0.118	0.117	0.127	0.135
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1640	1625	1638	1628	1641	162	1590
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.2	1.0	1.2	1.2	1.0	1.0	1.2
13	Torsion Test(100xD)	Min.20	40	38	39	40	38	37	35
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1452						
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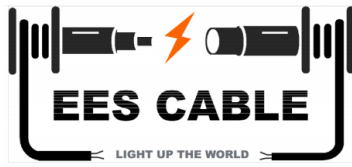


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(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		101/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.8252						
4	Lay Ratio	16-20	19.2						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.24	2.24	2.25	2.24	2.24	2.24	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	76.21	77.37	80.12	79.98	79.25	79.36	78.90
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.132	0.124	0.118	0.120	0.131	0.117	0.119
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1660	1580	1591	1562	1597	1608	1611
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.0	1.0	1.2	1.0	1.0	1.0
13	Torsion Test(100xD)	Min.20	34	37	38	39	37	37	39
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1466						
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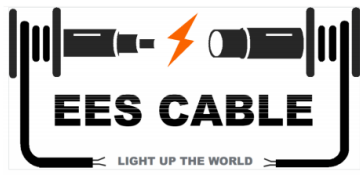
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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		102/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.8799						
4	Lay Ratio	16-20	19.1						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.26	2.25	2.25	2.25	2.25	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	76.05	77.57	78.33	79.29	79.92	79.57	77.82
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.136	0.131	0.127	0.124	0.131	0.130	0.129
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1642	1628	1650	1678	1642	1655	1593
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.4	1.2	1.2	1.2	1.4	1.0	1.2
13	Torsion Test(100xD)	Min.20	38	36	38	38	37	40	39
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1470						
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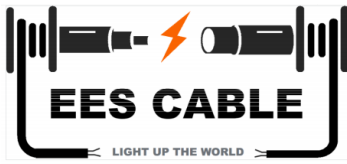


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(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		103/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.80						
3	DC Resistance (Max.)	3.063Ω/km	2.8202						
4	Lay Ratio	16-20	19.3						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.26	2.26	2.26	2.26	2.26	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	74.06	79.82	78.98	78.87	79.43	79.55	79.83
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.141	0.129	0.131	0.139	0.141	0.144	0.138
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1645	1605	1623	1700	1710	1710	1708
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.2	1.2	1.0	1.0	1.0	1.2	1.0
13	Torsion Test(100xD)	Min.20	32	40	38	37	36	39	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1523						
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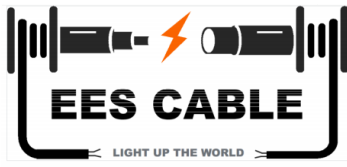


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	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		104/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.78						
3	DC Resistance (Max.)	3.063Ω/km	2.8411						
4	Lay Ratio	16-20	19.1						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.25	2.25	2.25	2.25	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	75.99	76.73	77.22	77.38	78.40	78.51	79.23
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.127	0.125	0.131	0.121	0.116	0.124	0.120
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1651	1608	1627	1611	1609	1615	1598
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.2	1.2	1.2	1.2	1.0	1.2	1.0
13	Torsion Test(100xD)	Min.20	36	37	38	36	35	37	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1463						
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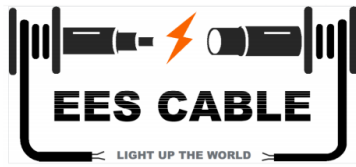


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No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		105/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.7449						
4	Lay Ratio	16-20	19.4						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.25	2.25	2.24	2.24	2.24	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	76.38	77.36	77.41	78.00	79.20	78.18	78.33
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.126	0.118	0.120	0.123	0.124	0.121	0.128
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1687	1567	1577	1599	1606	1628	1631
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.2	1.0	1.0	1.2	1.0	1.2
13	Torsion Test(100xD)	Min.20	40	38	39	40	37	38	36
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1475						
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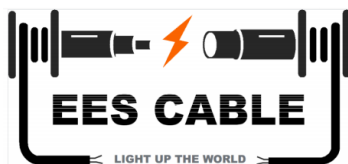
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(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		106/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.7160						
4	Lay Ratio	16-20	19.3						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.26	2.24	2.25	2.26	2.26	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	77.03	77.50	77.82	78.21	78.30	77.98	79.12
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.129	0.130	0.119	0.121	0.125	0.126	0.120
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1660	1622	1621	1611	1591	1590	1587
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.0	1.2	1.2	1.0	1.2	1.2
13	Torsion Test(100xD)	Min.20	40	38	37	40	35	35	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1438						
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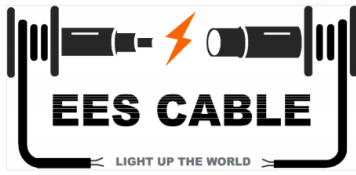
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No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		107/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.9321						
4	Lay Ratio	16-20	19.7						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.24	2.24	2.25	2.24	2.25	2.23
9	Max. Resistivity at 20°C	84.8nΩ.m	75.81	77.57	78.21	79.52	78.75	78.63	79.21
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.149	0.147	0.142	0.143	0.137	0.142	0.147
11	Breaking Load (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1715	1662	1670	1657	1670	1652	1685
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.0	1.0	1.0	1.0	1.0	1.0
13	Torsion Test(100xD)	Min.20	36	34	32	35	38	37	34
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1418						
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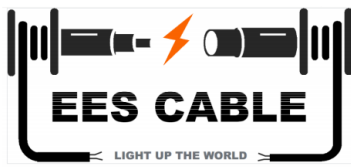
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(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		108/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.80						
3	DC Resistance (Max.)	3.063Ω/km	2.8032						
4	Lay Ratio	16-20	19.1						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.24	2.25	2.26	2.25	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	76.18	76.32	77.82	77.95	78.25	78.71	79.37
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.129	0.131	0.134	0.132	0.140	0.127	0.129
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1655	1620	1590	1567	1572	1578	1582
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.4	1.4	1.2	1.4	1.2	1.2
13	Torsion Test(100xD)	Min.20	42	38	37	40	36	32	35
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1431						
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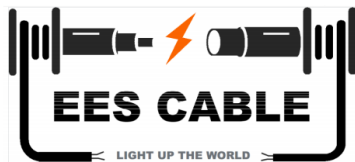


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(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		109/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.8169						
4	Lay Ratio	16-20	18.6						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.26	2.25	2.26	2.24	2.26	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	76.54	76.91	77.21	77.43	78.35	78.41	79.27
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.139	0.124	0.124	0.119	0.118	0.125	0.123
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1635	1623	1642	1570	1591	1610	1620
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.2	1.2	1.2	1.4	1.2	1.2
13	Torsion Test(100xD)	Min.20	41	40	37	38	35	32	37
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1484						
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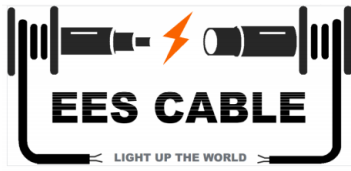
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	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		110/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.78						
3	DC Resistance (Max.)	3.063Ω/km	2.7678						
4	Lay Ratio	16-20	19.1						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.25	2.25	2.25	2.25	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	75.81	76.92	77.03	78.51	78.25	78.31	79.27
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.126	0.124	0.115	0.118	0.117	0.127	0.135
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1640	1625	1638	1628	1641	162	1590
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.2	1.0	1.2	1.2	1.0	1.0	1.2
13	Torsion Test(100xD)	Min.20	40	38	39	40	38	37	35
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1422						
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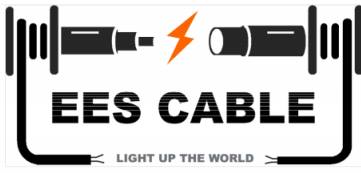


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(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		111/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.77						
3	DC Resistance (Max.)	3.063Ω/km	2.9017						
4	Lay Ratio	16-20	18.8						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.25	2.25	2.25	2.24	2.25	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	76.92	77.37	80.12	79.98	79.25	79.36	78.90
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.142	0.131	0.136	0.137	0.136	0.140	0.141
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1672	1590	1579	1587	1602	1586	1570
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.0	1.0	1.2	1.0	1.0	1.0
13	Torsion Test(100xD)	Min.20	42	37	38	39	37	37	39
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1408						
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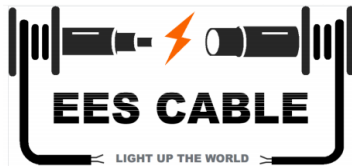


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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		112/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.8891						
4	Lay Ratio	16-20	19.2						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.26	2.25	2.25	2.25	2.25	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	76.05	77.57	78.33	79.29	79.92	79.57	77.82
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.136	0.131	0.127	0.124	0.131	0.130	0.129
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1642	1628	1650	1678	1642	1655	1593
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.4	1.2	1.2	1.2	1.4	1.0	1.2
13	Torsion Test(100xD)	Min.20	38	36	38	38	37	40	39
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1476						
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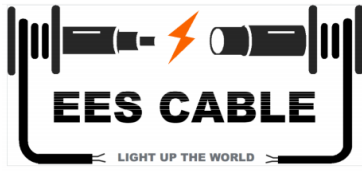
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INSPECTION REPORT

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No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		113/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.74						
3	DC Resistance (Max.)	3.063Ω/km	2.8932						
4	Lay Ratio	16-20	19						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.24	2.24	2.25	2.25	2.26	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	77.84	79.82	78.98	78.87	79.43	79.55	79.83
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.123	0.118	0.122	0.126	0.128	0.124	0.123
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1667	1690	1682	1690	1678	1653	1660
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.2	1.2	1.0	1.0	1.0	1.2	1.0
13	Torsion Test(100xD)	Min.20	39	40	38	37	36	39	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1512						
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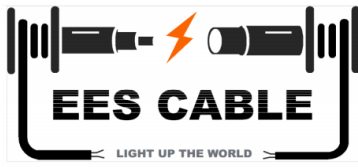
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No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		114/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.78						
3	DC Resistance (Max.)	3.063Ω/km	2.9511						
4	Lay Ratio	16-20	19						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.25	2.25	2.25	2.25	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	75.99	76.73	77.22	77.38	78.40	78.51	79.23
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.127	0.125	0.131	0.121	0.116	0.124	0.120
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1651	1608	1627	1611	1609	1615	1598
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.2	1.2	1.2	1.0	1.2	1.0
13	Torsion Test(100xD)	Min.20	35	37	38	36	35	37	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1464						
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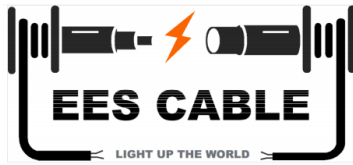


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	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		115/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.7449						
4	Lay Ratio	16-20	19.1						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.25	2.25	2.24	2.24	2.24	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	76.38	77.36	77.41	78.00	79.20	78.18	78.33
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.126	0.118	0.120	0.123	0.124	0.121	0.128
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1687	1567	1577	1599	1606	1628	1631
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.2	1.0	1.0	1.2	1.0	1.2
13	Torsion Test(100xD)	Min.20	40	38	39	40	37	38	36
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1470						
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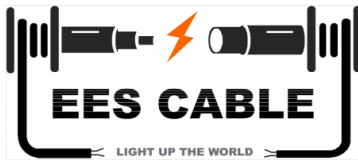
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	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		116/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.78						
3	DC Resistance (Max.)	3.063Ω/km	2.8172						
4	Lay Ratio	16-20	18.7						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.25	2.26	2.27	2.26	2.26	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	76.55	77.50	77.82	78.21	78.30	77.98	79.12
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.133	0.122	0.129	0.131	0.130	0.135	0.129
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1660	1622	1621	1611	1591	1590	1587
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.0	1.2	1.2	1.0	1.2	1.2
13	Torsion Test(100xD)	Min.20	34	38	37	40	35	35	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1514						
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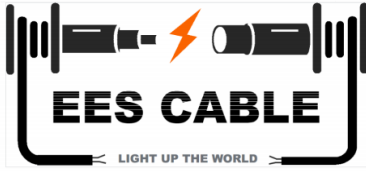


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	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		117/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.9321						
4	Lay Ratio	16-20	19.7						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.24	2.24	2.25	2.24	2.25	2.23
9	Max. Resistivity at 20°C	84.8nΩ.m	75.81	77.57	78.21	79.52	78.75	78.63	79.21
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.149	0.147	0.142	0.143	0.137	0.142	0.147
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1715	1662	1670	1657	1670	1652	1685
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.0	1.0	1.0	1.0	1.0	1.0
13	Torsion Test(100xD)	Min.20	36	34	32	35	38	37	34
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1438						
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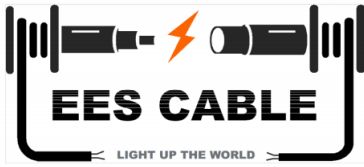
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	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		118/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.80						
3	DC Resistance (Max.)	3.063Ω/km	2.8032						
4	Lay Ratio	16-20	19.1						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.24	2.25	2.26	2.25	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	76.18	76.32	77.82	77.95	78.25	78.71	79.37
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.129	0.131	0.134	0.132	0.140	0.127	0.129
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1655	1620	1590	1567	1572	1578	1582
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.4	1.4	1.2	1.4	1.2	1.2
13	Torsion Test(100xD)	Min.20	42	38	37	40	36	32	35
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1431						
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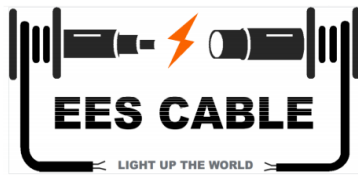


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	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		119/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.8567						
4	Lay Ratio	16-20	19.0						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.25	2.24	2.25	2.24	2.26	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	76.99	76.91	77.21	77.43	78.35	78.41	79.27
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.142	0.140	0.139	0.139	0.141	0.136	0.136
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1783	1691	1644	1665	1680	1650	1680
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.2	1.2	1.2	1.4	1.2	1.2
13	Torsion Test(100xD)	Min.20	46	40	37	38	35	32	37
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1436						
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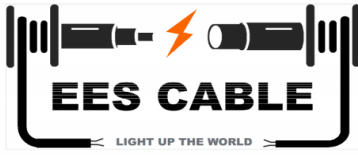
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	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		120/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.78						
3	DC Resistance (Max.)	3.063Ω/km	2.7578						
4	Lay Ratio	16-20	19.9						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.25	2.25	2.25	2.25	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	75.81	76.92	77.03	78.51	78.25	78.31	79.27
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.126	0.124	0.115	0.118	0.117	0.127	0.135
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1640	1625	1638	1628	1641	162	1590
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.2	1.0	1.2	1.2	1.0	1.0	1.2
13	Torsion Test(100xD)	Min.20	40	38	39	40	38	37	35
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1452						
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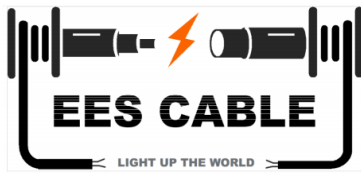


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No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		121/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.8250						
4	Lay Ratio	16-20	19						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.24	2.25	2.24	2.24	2.24	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	76.21	77.37	80.12	79.98	79.25	79.36	78.90
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.132	0.124	0.118	0.120	0.131	0.117	0.119
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1660	1580	1591	1562	1597	1608	1611
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.0	1.0	1.2	1.0	1.0	1.0
13	Torsion Test(100xD)	Min.20	34	37	38	39	37	37	39
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1461						
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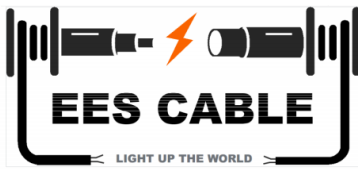
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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		122/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.8792						
4	Lay Ratio	16-20	19.0						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.26	2.25	2.25	2.25	2.25	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	76.05	77.57	78.33	79.29	79.92	79.57	77.82
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.136	0.131	0.127	0.124	0.131	0.130	0.129
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1642	1628	1650	1678	1642	1655	1593
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.4	1.2	1.2	1.2	1.4	1.0	1.2
13	Torsion Test(100xD)	Min.20	38	36	38	38	37	40	39
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1476						
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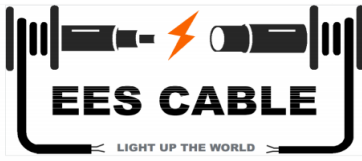


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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		123/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.74						
3	DC Resistance (Max.)	3.063Ω/km	2.7862						
4	Lay Ratio	16-20	18.9						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.24	2.25	2.24	2.25	2.24	2.24	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	79.14	79.82	78.98	78.87	79.43	79.55	79.83
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.133	0.132	0.129	0.130	0.127	0.128	0.130
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1640	1657	1573	1550	1592	1587	1597
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.2	1.2	1.0	1.0	1.0	1.2	1.0
13	Torsion Test(100xD)	Min.20	43	40	38	37	36	39	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1440						
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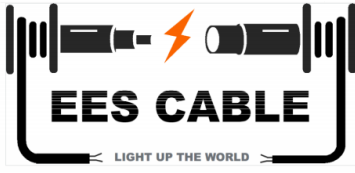


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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		124/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.78						
3	DC Resistance (Max.)	3.063Ω/km	2.8519						
4	Lay Ratio	16-20	19.2						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.25	2.25	2.25	2.25	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	75.99	76.73	77.22	77.38	78.40	78.51	79.23
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.127	0.125	0.131	0.121	0.116	0.124	0.120
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1651	1608	1627	1611	1609	1615	1598
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.2	1.2	1.2	1.0	1.2	1.0
13	Torsion Test(100xD)	Min.20	35	37	38	36	35	37	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1464						
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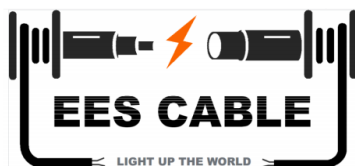
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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		125/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.7449						
4	Lay Ratio	16-20	19.4						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.25	2.25	2.24	2.24	2.24	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	76.38	77.36	77.41	78.00	79.20	78.18	78.33
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.126	0.118	0.120	0.123	0.124	0.121	0.128
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1687	1567	1577	1599	1606	1628	1631
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.2	1.0	1.0	1.2	1.0	1.2
13	Torsion Test(100xD)	Min.20	40	38	39	40	37	38	36
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1465						
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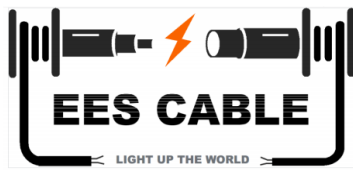
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No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		126/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.7180						
4	Lay Ratio	16-20	19.2						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.26	2.24	2.25	2.26	2.26	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	77.03	77.50	77.82	78.21	78.30	77.98	79.12
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.129	0.130	0.119	0.121	0.125	0.126	0.120
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1660	1622	1621	1611	1591	1590	1587
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.0	1.2	1.2	1.0	1.2	1.2
13	Torsion Test(100xD)	Min.20	40	38	37	40	35	35	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1433						
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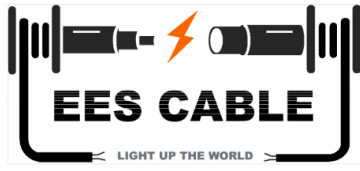
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INSPECTION REPORT

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	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		127/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.78						
3	DC Resistance (Max.)	3.063Ω/km	2.7495						
4	Lay Ratio	16-20	19.0						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.25	2.25	2.25	2.25	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	74.95	77.57	78.21	79.52	78.75	78.63	79.21
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.132	0.126	0.127	0.127	0.120	0.122	0.120
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1638	1590	1592	1622	1592	1584	1608
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.4	1.0	1.0	1.0	1.0	1.0	1.0
13	Torsion Test(100xD)	Min.20	36	34	32	35	38	37	34
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1486						
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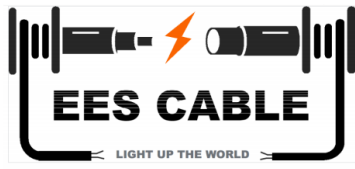


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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		128/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.80						
3	DC Resistance (Max.)	3.063Ω/km	2.8055						
4	Lay Ratio	16-20	19.3						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.24	2.25	2.26	2.25	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	76.18	76.32	77.82	77.95	78.25	78.71	79.37
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.129	0.131	0.134	0.132	0.140	0.127	0.129
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1655	1620	1590	1567	1572	1578	1582
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.4	1.4	1.2	1.4	1.2	1.2
13	Torsion Test(100xD)	Min.20	36	38	37	40	36	32	35
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1437						
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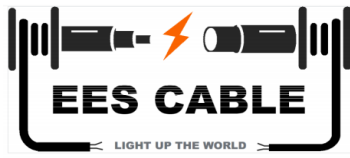


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	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		129/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.8367						
4	Lay Ratio	16-20	19.0						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.25	2.24	2.25	2.24	2.26	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	76.99	76.91	77.21	77.43	78.35	78.41	79.27
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.142	0.140	0.139	0.139	0.141	0.136	0.136
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1683	1691	1644	1665	1680	1650	1680
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.2	1.2	1.2	1.4	1.2	1.2
13	Torsion Test(100xD)	Min.20	40	40	37	38	35	32	37
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1456						
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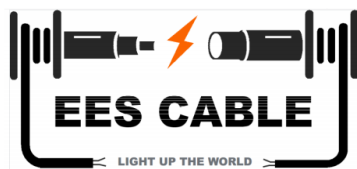


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(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		130/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.78						
3	DC Resistance (Max.)	3.063Ω/km	2.7571						
4	Lay Ratio	16-20	19.1						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.25	2.25	2.25	2.25	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	75.81	76.92	77.03	78.51	78.25	78.31	79.27
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.126	0.124	0.115	0.118	0.117	0.127	0.135
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1640	1625	1638	1628	1641	162	1590
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.2	1.0	1.2	1.2	1.0	1.0	1.2
13	Torsion Test(100xD)	Min.20	40	38	39	40	38	37	35
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1462						
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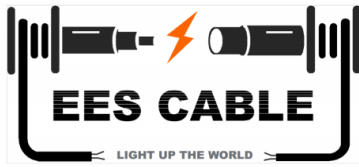


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(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		131/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.8232						
4	Lay Ratio	16-20	19.2						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.24	2.24	2.25	2.24	2.24	2.24	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	76.21	77.37	80.12	79.98	79.25	79.36	78.90
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.132	0.124	0.118	0.120	0.131	0.117	0.119
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1660	1580	1591	1562	1597	1608	1611
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.0	1.0	1.2	1.0	1.0	1.0
13	Torsion Test(100xD)	Min.20	34	37	38	39	37	37	39
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1455						
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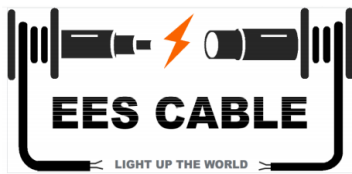


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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		132/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.78						
3	DC Resistance (Max.)	3.063Ω/km	2.8694						
4	Lay Ratio	16-20	18.6						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.25	2.26	2.25	2.25	2.26	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	75.49	77.57	78.33	79.29	79.92	79.57	77.82
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.126	0.114	0.120	0.118	0.115	0.118	0.125
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1645	1650	1633	1625	1685	1660	1643
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.4	1.2	1.2	1.2	1.4	1.0	1.2
13	Torsion Test(100xD)	Min.20	40	36	38	38	37	40	39
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1499						
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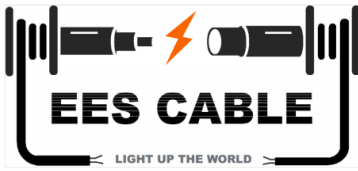
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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		133/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.74						
3	DC Resistance (Max.)	3.063Ω/km	2.7841						
4	Lay Ratio	16-20	18.9						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.24	2.25	2.24	2.25	2.24	2.24	2.25
9	Max. Resistivity at 20°C	84.8nΩ.m	79.14	79.82	78.98	78.87	79.43	79.55	79.83
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.133	0.132	0.129	0.130	0.127	0.128	0.130
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1640	1657	1573	1550	1592	1587	1597
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.2	1.2	1.0	1.0	1.0	1.2	1.0
13	Torsion Test(100xD)	Min.20	38	40	38	37	36	39	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1440						
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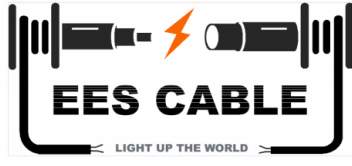
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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		134/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.8362						
4	Lay Ratio	16-20	19.1						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.26	2.25	2.25	2.25	2.25	2.25	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	75.99	76.73	77.22	77.38	78.40	78.51	79.23
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.127	0.125	0.131	0.121	0.116	0.124	0.120
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1651	1608	1627	1611	1609	1615	1598
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.2	1.2	1.2	1.0	1.2	1.0
13	Torsion Test(100xD)	Min.20	35	37	38	36	35	37	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1457						
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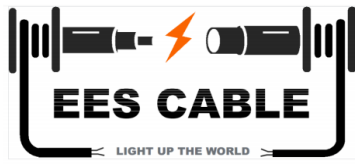
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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		135/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.7429						
4	Lay Ratio	16-20	19.0						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.25	2.25	2.24	2.24	2.24	2.26
9	Max. Resistivity at 20°C	84.8nΩ.m	76.38	77.36	77.41	78.00	79.20	78.18	78.33
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.126	0.118	0.120	0.123	0.124	0.121	0.128
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1687	1567	1577	1599	1606	1628	1631
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.2	1.0	1.0	1.2	1.0	1.2
13	Torsion Test(100xD)	Min.20	40	38	39	40	37	38	36
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1475						
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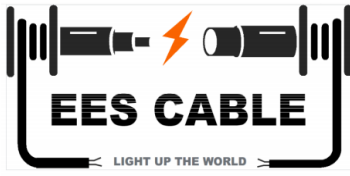
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Test Certificate (ACS strand wire 7/2.25mm, 20.3% IACS)

	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		136/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.76						
3	DC Resistance (Max.)	3.063Ω/km	2.7160						
4	Lay Ratio	16-20	19.2						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.26	2.24	2.25	2.26	2.26	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	77.03	77.50	77.82	78.21	78.30	77.98	79.12
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.129	0.130	0.119	0.121	0.125	0.126	0.120
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1660	1622	1621	1611	1591	1590	1587
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.0	1.2	1.2	1.0	1.2	1.2
13	Torsion Test(100xD)	Min.20	40	38	37	40	35	35	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1433						
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INSPECTION REPORT

(ALUMINIUM CLAD STEEL AND OTHER DETAILS AS PER PROFORMA INVOCIE NO:QU.20220705012 VI.0 DATED:05/07/2022)

No.	Description	Technical Particulars(after strand)	Test Data						
1	Numbers of Drums		137/137						
2	Overall Diameter	Nom.: 6.75mm Min.: 6.65mm Max.: 6.85mm	6.78						
3	DC Resistance (Max.)	3.063Ω/km	2.8930						
4	Lay Ratio	16-20	18.9						
5	Lay Direction	Left	Left						
6	Wrapping Test	8 turns wrap on 4 x wire dia Wire should not break or Crack	ok						
7	Surface	free from any joints /welding's with smooth surface finish	ok						
8	Single Wire Diameter	Nom.: 2.25mm Min.: 2.22mm Max.: 2.28mm	2.25	2.25	2.26	2.25	2.25	2.26	2.24
9	Max. Resistivity at 20°C	84.8nΩ.m	76.13	77.50	77.82	78.21	78.30	77.98	79.12
10	Thickness of Aluminum (mm)	10% of Nominal Wire Radius (Min. 0.1125mm)	0.131	0.129	0.130	0.127	0.131	0.119	0.117
11	Breaking Laod (KN)	Min.: 1620Mpa(Center Wire) Min.: 1539Mpa(Other Wire)	1622	1635	1640	1577	1605	1613	1624
12	% Elongation on 250 mm G.L	Min.1.0(after fracture)	1.0	1.0	1.2	1.2	1.0	1.2	1.2
13	Torsion Test(100xD)	Min.20	35	38	37	40	35	35	38
14	Stress at 1% Extension (KN)	Min.: 1390Mpa	1471						
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