

## Hangzhou Easy Electric Wire and Cable Co., LTD

Add: Room 305, Building 2, No. 380 Fengxin Road Hangzhou, China

#### www.eescable.com

# Test Report

Products	ABC-ASTM-ACSR		Size	,	1×6AWG+6	5AWG			
Standard	ICEA S-76-474	Invoice No.	20220903001		Date	2022.09.03			
NO.	ltem	Standards and	Requirements	Test	t Results	Evaluation			
	Structure								
1		Phase Core							
1-1	Number of core	1			1	Qualified			
1-2	Conductor Structure	7*1.55 7*1.55		*1.55	Qualified				
1-3	Conductor Material	AL			AL	Qualified			
1-4	Outer Stranding Direction Of Lay	Rightward		Rightward		Qualified			
1-5	Lay Ratio	10-16		1	3.5	Qualified			
1-6	Conductor Dia.	4.6	4.65 4.70		.70	Qualified			
2	Insulation								
2-1	Insulation Material	UV-X	(LPE	UV-XLPE		Qualified			
2-2	Color	Bla	ick	Black		Qualified			
2-3	Average Thickness Of Insulation	≥1.	22	1.25		Qualified			
2-4	Min. Thickness Of Insulation	≥1.	14	1.15		Qualified			
2-5	Surface Of Insulation	Smooth	, Clean	Smooth, Clean		Qualified			
2-6	Printing Of Insulation	Printing sho manufacturer, pi voltage etc. Prii clear, easily reco	roduct and size, nting should be	Passed		Qualified			
3	ACSR Neutral-Messenger								
3-1	Steel Wire	1*1.68(-0.	03,+0.04)	1*1.68		Qualified			
3-2	AL. Wire	6*1.68(-0.	03,+0.03)	6*1.68		Qualified			
3-3	Outer Stranding Direction Of Lay	Right	ward	Rightward		Qualified			
3-4	Lay Ratio	12-1	14.5	13.0		Qualified			
3-5	Conductor Dia.	5.0	04	5.1		Qualified			
4		Electrical Performance							
3-1	20℃ Max D.C Resistance Of Phase Conductor	≤ :	2.17 Ω /KM	KM 2.08		Qualified			
3-2	20℃ Max D.C Resistance Of Messenger Conductor	\$	2.16 Ω /KM	δΩ/KM 2.07		Qualified			

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3-3	Alternating Voltage Stress Testing (3.0kv/1min)	No Breakdown	No Breakdown	Qualified			
4	Insulation Machinery Performance						
4-1	Elongation At Stress	≤175%	60%	Qualified			
4-2	Permanent Elongation After Cooling	≤15%	0%	Qualified			

Tested by: Shaoqiong He

Checked by: Guohui Xu

# 杭州益睿电线电缆有限公司 HANGZHOU EASY ELECTRIC VIRE AND CABLE CO., LTD.

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